User's Manual

PRP-080 Series

THERMAL RECEIPT PRINTER



Specifications subjects to change without notice

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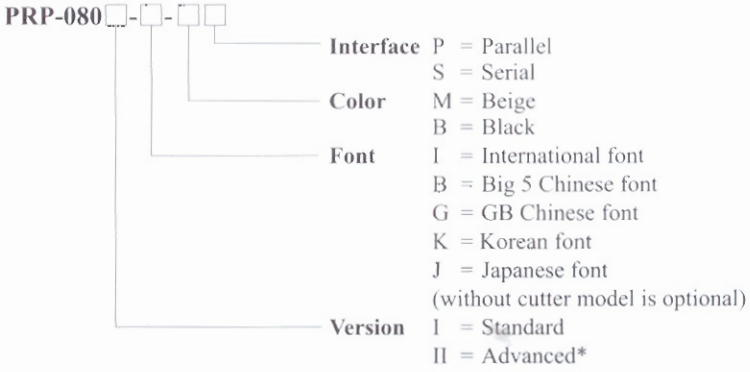
1. General Information

Models



Note: International font can be combined with others, for example
PRP-080I-BI-MS, standard, Big5+International, beige, serial

1.1) Main Features

1. High speed printing:

- 160 (for PRP-080II)~220 (for PRP-080I) mm/s maximum print speed.
- Low-noise thermal printing.
- High reliability due to a stable mechanism.

2. Application Software:

- Command protocol is based on the ESC/POS standard.
- Various Layouts are possible by using page mode (#).
- Characters can be scaled up to 64 times as large as the standard size.
- Smoothing is also possible.
- Repeated operation and copy printing are possible by using macro definitions.
- Character font size (12x24 font or 24x24 font) can be selected using a command.

3. Printer Handling:

- Easy paper-roll installation.
- Equipped with an auto cutter.
- The printer allows easy maintenance for tasks such as head cleaning.
- Two different print densities can be selected by DIP switches.
- The built-in interface provides control capability for one cash drawer.

1.2) PRP-080I (Standard) & PRP-080II (Advanced) Function Comparison

1. PRP-080I (Standard)

1. Maximum printing speed 220mm/sec
2. EPSON ESC/POS commands compatible
   (see PRP-080 command sets for programming reference)
3. Characters can be scaled up to 4 times larger than standard size (double width, double height)
4. Transmit status not supported
5. Print data in page mode not supported
6. Support Font A (12*24) characters
7. NV Image Download not supported
8. Two indicator LEDs (Power and Status)
   Two Panel Buttons (Feed and Online)
9. Two indicator LEDs (Power and Status)
   Two Panel Buttons (Feed and Online)
10. Warning beep sounds not supported
11. Dip switch to select Chinese / ASCII mode not supported
12. Support printer server printing
13. Support 4800, 9600, 19200, 38400bps baud rate
14. Print with 90° rotation not supported

2. PRP-080II (Advanced)

1. Maximum printing speed 160mm/sec (576 dots or 150mm/sec (512 dots)
2. Fully-compatible with EPSON ESC/POS commands (see PRP-080 command sets for programming reference)
3. Characters can be scaled up to 8 times larger than standard size (*)
4. Support transmit status
5. Support print data in page mode
6. Support Font A (12*24) and Font B (9*17) characters (*)
7. Support NV Image Download
8. Three indicator LEDs (POWER, ERROR, and Paper roll out) and One Panel button (FEED)
9. Three indicator LEDs (POWER, ERROR, and Paper roll out) and One Panel button (FEED)
10. Support warning beep sound
11. Support dip switch to select Chinese / ASCII mode
12. Support printer server printing
13. Support 9600, 19200, 38400,115200 bps baud rate
14. Support print with 90° rotation (*)

Note : (*) items are the functions that will affect printing speed

2. Quick Start

2.1) Unpacking & Parts Identification

a. Unpacking:



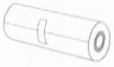
PRP-080



Power Adapter



Power Cord



Paper Roll

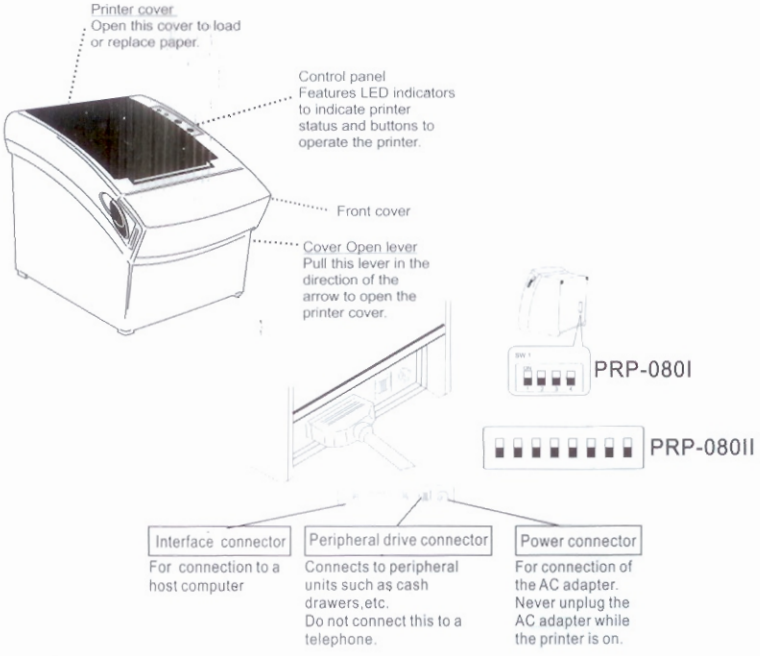


User's Manual



Interface Cable

B. Parts Identification:



2.2) Loading the Paper Roll

a. Make sure that the paper roll matches the printer's specification. Do not use paper rolls that have the paper glued to the core because the printer cannot detect the paper end correctly.

Important: *The printing quality and lifespan of the thermal head cannot be guaranteed if any paper other than that recommended is used. Thus, the warranty will be void automatically if any fault occurs due to the use of wrong paper rolls.*

Recommended Paper Rolls

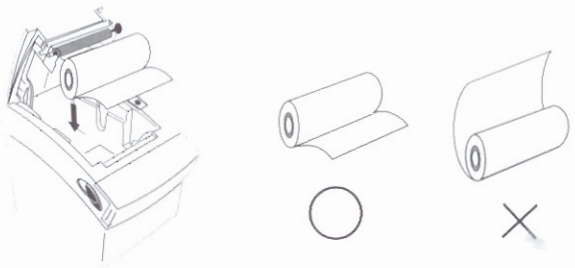
Part Number	Manufacturer
HPK-110	Hansol Patech Co. Ltd.
AF50KS-E	JUJO Paper Co. Ltd.
TF-50KS-E	Nippon Paper Industries Co. Ltd.
PD-160R	New Oji Paper Mfg. Co. Ltd.
F380	Nansaki Specialty Papers Inc.

b. Open the paper roll cover by pressing the cover-open button

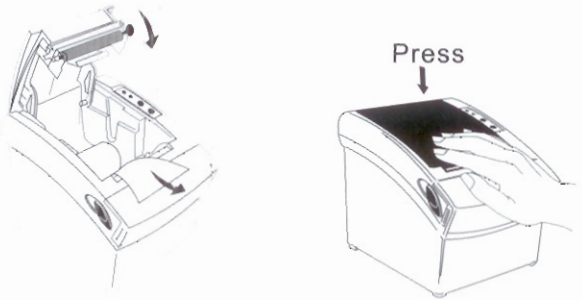


Important: *Do not pull the cover open lever and open the printer cover when printing is in progress.*

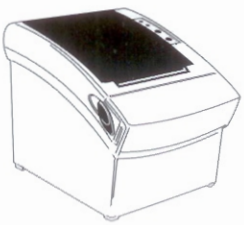
c. While observing the direction of the roll, set the paper roll into the hollow, and pull on the leading edge of the paper toward you as shown:



d. Close the cover: When closing the cover, press the center of printer cover firmly to prevent paper miss-loading



e. Tear off the paper outside the cover as shown.



3. Printer Interface and Connection

3.1) Connecting the Interface Cable

a. Before connecting/disconnecting the interface cable, make sure that power to the printer and all the devices connected to the printer is turned off.

b. Connect the interface cable to the connector on the rear panel of the printer.

c. In the case of a serial interface, tighten the connector screws. In the case of a parallel interface, fasten the connector clasps.

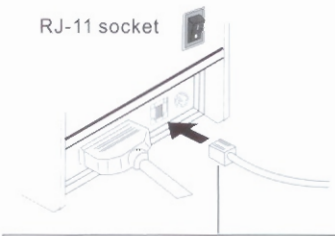


Plug the cable connector securely into the printer's interface connector.



Attach the other end of the cable to the computer

3.2) Connecting to a Cash Drawer



Connect the cash drawer's RJ-11 phone jack to the connector on the rear panel

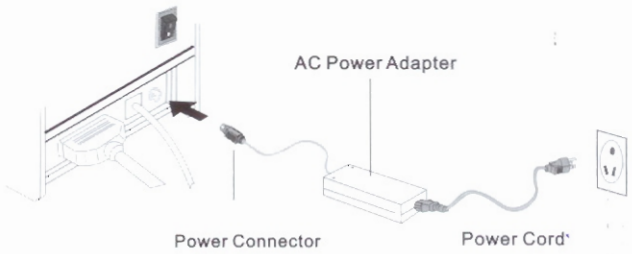
Important:

- Make sure that the printer is turned off and unplugged from the AC outlet and that the computer is turned off before making connections.
- Do not connect a telephone line into the peripheral drive connector. Failure to observe this may result in damage to the printer.

3.3) Connecting the AC Adapter

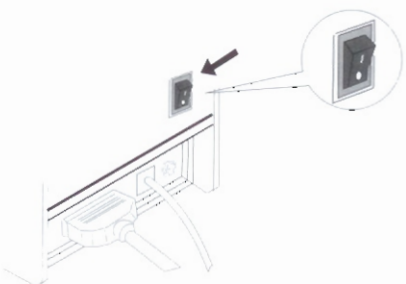
a. Connect the AC power cord to the inlet of AC adapter, and then connect the power cord plug to a suitable electrical outlet.

b. Connect the adapter cable to power connector of printer; make sure the printer power switch is OFF before making any connections.



CAUTION:
DO NOT USE ANY AC POWER ADAPTERS OTHER THAN SPECIFIED.

c. Set the power switch as shown. The POWER lamp on the control panel will light up.

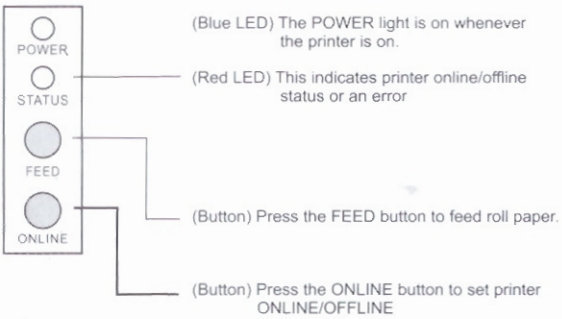


4. Configuration

Printer Control Panel & Status Indication

4.1) Panel LED indicators

a. PRP-080I (Standard)



Printer Status (Red LED)

- Red light ON: Indicates that the printer is online.
- Red light OFF: Indicates that the printer is offline.
- Red light flashes: Indicates the printer error(s) such as out of paper, paper jammed, or printer cover is not closed properly

b. PRP-080II (Advanced)



1. Power (POWER) LED: Green
   On:Power is stable
   Off:Power is not stable

2. Error (ERROR) LED: Red
   On: Off line (except during paper feeding using the FEED button and test printing, and the error state.)
   Off: Normal condition

3. Paper roll end (PAPER OUT) LED: Red
   On: The paper roll near end is detected.
   Off: Paper is loaded (Normal condition).

4.2) DIP Switch Settings

The DIP switch panel is locating at bottom of the printer as shown:

a. PRP-080I (Standard)



DIP Switch Functions:

Switch	Function	ON	OFF	Default
SW-1	Select Baud rate			OFF
SW-2	Auto Cutter	No	Yes	OFF
SW-3	Color Deepness	Deeper	Normal	OFF
SW-4	Select Baud rate			OFF

SW-1	SW-4	Baudrate(bps)
ON	ON	4800
OFF	ON	9600
ON	OFF	38400
OFF	OFF	19200

b. PRP-080II (Advanced)



DIP Switch Functions:

Switch	Function	ON	OFF	Default
SW-1	Select cutter	No	Yes	OFF
SW-2	Select beeper	Yes	No	OFF
SW-3	Print density	Dark	Light	OFF
SW-4	Two-byte character code	No	Yes	OFF
SW-5	Character per line	42	48	OFF
SW-6	Reserve			OFF
SW-7	Select Baud rate			OFF
SW-8	Select Baud rate			OFF

SW-7	SW-8	Baudrate(bps)
ON	ON	38400
OFF	ON	115200
ON	OFF	9600
OFF	OFF	19200

Note: *Before configure the DIP switch settings, please first turn the printer power off and remove the paper roll.*

(*) Baud Rate is only available for serial interface models.

4.3) Printer Self Test

This is to test whether the printer is working properly or not and also checks the printing quality, firmware version, and DIP switch settings

1. Hold the ONLINE (*) button first and then turn on the power at the same time, release the button after around 1 second.

2. If the printer is working properly, it should then automatically print the self-testing result that indicating the firmware version number, printer connection type, English alphanumeric characters, and few Taiwan fonts.

3. The test print will be ended with the following message:

***** COMPLETED *****

Note: (*) For PRP-080II, please press FEED button. The above procedure does not test parallel or serial ports. Please use communication utility such as Windows HyperTerminal to test the printer connection.

4.4) Driver Installation

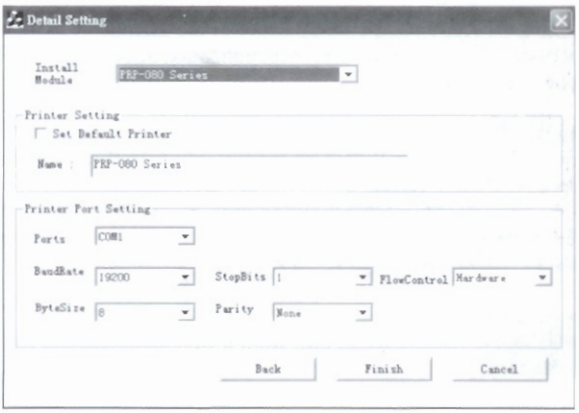
1. To install the PRP-080 (*) driver, please insert the bundled CD disk into the CD-ROM drive.

2. In the CD-Rom menu, please go to Receipt Printer > PRP-080 and double click the setupEN 4.0.exe file to begin the driver installation process and follow the installation instructions.

3. Please choose the OS that matches with your computer system and press Next.



4. Please select PRP-080 Series for Install Module. For Printer Port Setting, if you are connecting the printer to PC COM ports via RS-232 connection, the FlowControl must be set to Hardware. Press Finish when you done all the setting to end installation.



5. Safety and Maintenance

5.1) Safety Information

1. Do not touch the HEAD of printer with anything.
2. Do not touch the cutter blade.
3. Only use the power supply that is come along with the printer.
4. Do not bend the power cord excessively or place any heavy objects onto it.
5. When connecting or disconnecting the plug, always hold the plug- not the cord.
6. Keep the desiccant out of children's reach.
7. Use only approved accessories and do not try to disassemble, repair or remodel it for yourself.
8. Do not let water or other foreign objects in the printer.
9. Install the printer on the stable surface. -Choose a firm, level surface where the printer will not be exposed to vibration.
10. Do not use the printer when it is out of order. This can cause a fire or an electrocution.
11. Do not connect a telephone line into the peripheral drive connector.
12. We recommend that you unplug the printer from the power outlet whenever you do not plan to use it for long periods.

5.2) Periodical Cleaning

Printed characters may become partially unclear due to accumulated paper dust and dirt. To prevent such a problem, paper dust collected in the paper holder and paper transport section and on the surface of the thermal head must be removed periodically. Such cleaning is recommended to be carried out once six month or one million lines.

a. Cleaning the Thermal Head

To remove blackish dust collected on the surface of the thermal head, wipe it with Isopropyl alcohol (IPA).

Note: *The thermal head is easy to damage, so clean it gently with a soft cloth. Take sufficient care not to scratch it when cleaning it.*

b. Cleaning the Paper Holder

Use a soft cloth to remove paper dust from the paper holder and paper transport section.

5.3) Preventing Paper Jams

The paper should not be touched during printing. Shift the paper during paper ejection may cause a feed failure or paper jam.

5.4) Fixing Paper Jam

The Status LED (Red) on the printer control panel will flash with beeps if paper is jammed. Please follow the below instruction to remove paper jam.

a. Switch the printer power off.

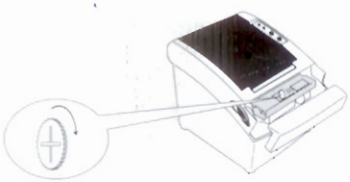
b. Open the printer cover by pushing the Cover-Open button.



c. If the printer cover opens, removed the jammed paper gently **(take care not to touch the printer head.)** And reinstall the paper roll.

d. **If the printer cover will not open**, please restart the printer by switching power off/on, and try again, if the cover is still unable to open please follow the instructions below:

1. Set the printer power OFF
2. Slide off the front cover to reveal the auto cutter
3. Roll the little gear as shown until the warning beeps is stopped.



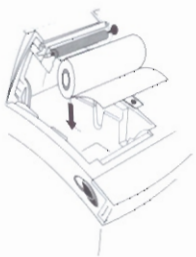
CAUTION:

Since working on the cutter may be dangerous, be sure to turn off the printer first.

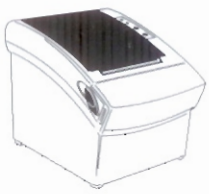
Note:

Do not apply extreme force to open the front cover to prevent damages to the cutter. If the front cover will not open properly, please contact your dealer.

e. Return the cutter to its home-position and release or clean out the jammed paper in inside the front cover. Open the top cover, and then reinstall paper roll.



(Reinstall Paper Poll)



(Tear off the paper as shown)

6. Appendix

1. Product Specifications

1.1) Printing Specifications

1.	Printing method:	Thermal line printing
2.	Dot density:	203 dpix203 dpi.
3.	Printing direction:	Unidirectional with friction feed
4.	Printing width:	72 mm (2.83"), 576 dot positions
5.	Characters per line (default):	Font A: 48, English Font B: 24, Chinese
6.	Character spacing (default):	Font A: 0.25 mm (.01") (2 dots)
7.	Printing speed:	
8.	High speed mode:	160 mm/second, maximum (at 24V, 20C (68F), Density level 2. Speeds are switched automatically depending on the voltage applied to the printer and head temperature conditions.)

NOTE: There may be variations in printing after switching the mode of the printing speed. To prevent this for logo printing with ESC command, using a downloaded bit image is recommended. Change in printing speed does not occur during down loaded bit image printing. Printing speed may be slower depending on the data transmission speed and the combination of control commands. Low transmission speed may cause intermittent printing. It is recommended to transmit data to the printer as quickly as possible.

1.2) Auto Cutter

1.	Partial cut:	Cutting with one point left uncut

NOTE: To prevent dot displacement, after cutting, paper must be fed approximately 1 mm (14/360 inches) or more before printing.

1.3) Paper Roll Supply Device

1.	Supply method:	Drop-in paper roll

1.4) Paper Specification

1. Paper type:	Specified thermal paper
2. Form:	Paper roll
3. Paper width:	79.5 ± 0.5 mm (3.13" ± 0.02")
4. Paper roll size:	Roll diameter: Maximum 83 mm
5. Specified paper:	Specified thermal roll paper; NTP080-80 Original paper: PD 160R (Oji Paper Mfg. Co. Ltd.) Original paper: AF50KS-E (Jujo Thermal Oy (Finland)) Original paper: P350 (F380), P310, P300
6. Paper roll spool diameter:	Inside: 12 mm (.47") Outside: 18 mm (.71")

NOTE: Paper must not be pasted to the paper roll spool.

1.5) Internal Buffer

1. Receive buffer useable 20K bytes.
2. User-defined buffer (both for user-defined characters and user-defined bit images): 12K bytes

1.6) Electrical Characteristics

1. Supply voltage:	+24 VDC 8% (optional power supply)
2. Current consumption (at 24V):	High speed mode: Mean: Approximately 1.8A(Character font A -N, capital letters, 36-character rolling pattern, 42 columns printing) Peak: Approximately 8A Low power consumption mode: Mean: Approximately 1.2A Peak: Approximately 6.6 A Standby: Mean: Approximately 0.2A

NOTE: Maximum 1A for drawer kick-out driving.

1.7) Reliability

1. Life Span:	Mechanism: 15,000,000 lines Thermal head: 100 million pulses, 100 Km Auto cutter: 1,500,000 cuts (End of life span is defined to have reached the end of its life when it reaches the beginning of the Wear out Period.)
2. MTBF:	360,000 hours (Failure is defined as Random Failure occurring at the time of the Random Failure Period.)
3. MCBF:	52,000,000 lines (This is an average failure interval based on failures relating to wear out and random failures up to the life of 15 million lines.)

1.8) Environmental Conditions

1. Temperature:	Operating: 5 to 45C (41 to 113F) Storage: -10 to 50C (14 to 122F) (except paper)
2. Humidity:	Operating: 10 to 90% RH Storage: 10 to 90% RH (except for paper)

NOTE: *If the printer is not used for a long time with paper installed, some part of the printing may be light due to the deformation of the paper. If the printer is not used for a long time with paper installed, be sure to feed paper approximately 30 mm before printing*

3. Acoustic noise (Operating):	When using auto cutter Approximately 50 dB (Bystander position) When not using auto cutter: Approximately 40 dB (Bystander position)

1.9) Installation

The PRP-080P series printer must be installed horizontally. (Vibration during paper cutting and using a drawer should be considered. Take measures to prevent the printer from moving. Affixing tapes are provided as an option.) An optional hanging bracket can attach the printer to a wall. (Following the procedures describes in the installation manual, install the wall mount and change the location of the paper roll near-end sensor, then install the paper roll stopper and other parts.)

2. CONFIGURATION

2.1) Interface

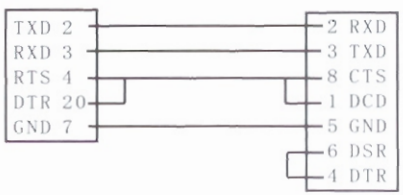
a. RS-232 serial interface

a.1) RS-232 Specifications

1. Data transmission:	Serial
2. Synchronization:	Asynchronous
3. Handshaking:	DTR/DSR or XON/XOFF control
4. Signal levels:	MARK = -3 to -15 V: Logic "1"/ OFF SPACE = +3 to +15 V: Logic "0"/ ON
5. Baud rate:	4800, 9600, 19200, 38400 bps
6. Data word length:	8 bits
7. Parity Settings:	None
8. Stop bits:	1 or more
9. Connector (printer side):	Female DSUB-25 pin connector

NOTE: *The data word length, baud rate, and parity depend on the DIP switch settings.*
The stop bit for the printer side is fixed to 1.

a.2) Serial interface connection example



NOTE: *Set the handshaking so that the transmit data can be received.*
Transmit data to the printer after turning on the power and initializing the printer.

1.nterface connector terminal assignments and signal functions

Pin number	Signal name	Signal Source	Description
2	TXD	Printer	When using XON/XOFF handshake protocol, printer transmits control code XON/XOFF
3	RXD	Host	Printer receives data from host
4	RTS	Printer	Indicates printer current status, whether the printer is Busy or Ready to receive data
7	GND	——	Signal ground
20	DTR	Printer	Same as RTS (pin 4)

b. IEEE 1284 Bidirectional Parallel Interface(Parallel Interface Specifications)

b.1) Parallel Specifications

1. Data transmission: Parallel
2. Synchronization: Externally supplied nStrobe signals
3. Handshaking: nAck and Busy signals
4. Signal levels: TTL compatible
5. Data word length: 8 bits
6. Connector (printer side): 36 pins Centronics connector

b.2) Parallel Interface Pin Assignments for Each Mode

Pin	Mode	Source	
1	/STB	Host	The computer presents the data on the data lines, and pulses STB
2	DATA0	Host	Indicates the 1st data bit through 8th data bit
3	DATA1	Host	
4	DATA2	Host	
5	DATA3	Host	
6	DATA4	Host	
7	DATA5	Host	
8	DATA6	Host	
9	DATA7	Host	
10	nAck	Printer	Printer acknowledge signal which indicates that printer has received previous data bit
11	BUSY	Printer	Printer is busy and cannot receive data
12	GND	——	Ground
13	Select	Printer	High electric potential
14、15	NC	——	No Connect
16、17	GND	——	Ground
18	Logic-H	Printer	High electric potential
19～30	GND	——	Ground
31	NC	——	No Connect
32	Nerror (nFault)	Printer	Printer Error Signal
33	GND	——	Ground
34～36	NC	——	No Connect

2.2) Connectors

a. Interface Connectors

Refer to Interface explain.

b. Power Supply Connector

This connector is used to connect the printer to an external power source.
Power Supply Connector Pin Assignments

Pin Number	Signal Name
1	+24 VDC
2	GND
3	NC
Shell	Frame GND

c. Drawer Kick-out Connector (Modular Connector)

The pulse specified by ESC p or DLE DC4 is output to this connector. The host can confirm the status of the input signal by using the DLE EOT, GS a, or GS r commands.

1. Pin assignments: Refer to Table
2. Connector model: Printer side: MOLEX 52065-6615 or RJ11 telephone jack
   User side: 6-position 6-contact (RJ11 telephone jack)

Drawer Kick-out Connector Pin Assignments

Pin Number	Signal Name	Direction
1	NC	
2	Frame GND	Output
3	NC	
4	Drawer kick-out drive signal	Output
5	NC	
6	NC	

3. Drawer kick-out drive signal

Output signal:	Output voltage:	Approximately 24 V
	Output current:	1A or less

General Printer Commands

Command Lists:

Command	Code Description (Hex)	Function Description
HT	09	Horizontal tab
LF	0A	Print and line feed
CR	0D	Print and carriage return
ESC SP n	1B 20 n 0≦n≦255	Set right-side character spacing
ESC ! n	1B 21 n 0≦n≦255	Select print mode(s)
ESC $ nL nH	1B 24 nL nH 0≦nL≦255 0≦nH≦255	Set absolute print position
ESC % n	1B 25 n 0≦n≦255	Select/cancel user-defined character set
ESC & y c1 c2	1B 26 y c1 c2 y=3 32≦c1≦c2≦126	Define user-defined characters
ESC * m nL nH d1…dk	1B 2A m nL nH d1…dk m=0,1,32,33 0≦nL≦255 0≦nH≦3 0≦d≦255	Select bit-image mode
ESC - n	1B 2D n 0≦n≦2 48≦n≦50	Turn underline mode on/off
ESC 2	1B 32	Select default line spacing
ESC 3 n	1B 33 n 0≦n≦255	Set line spacing
ESC ? n	1B 3F n 32≦n≦126	Cancel user-defined characters
ESC @	1B 40	Initialize printer
ESC D n1…nk NUL	1B 44 n1…nk 00 1≦n≦255 0≦k≦32	Set horizontal tab positions
ESC G n	1B 47 n 0≦n≦255	Turn on/off double-strike mode
ESC J n	1B 4A n 0≦n≦255	Print and feed paper
ESC \ nL nH	1B 5C nL nH 0≦nL≦255 0≦nH≦255	Set relative print position
ESC c 5 n	1B 63 35 n 0≦n≦255	Enable/disable panel buttons
ESC d n	1B 64 n 0≦n≦255	Print and feed n lines
ESC p m t1 t2	1B 70 m t1 t2 m=0,1,48,49 0≦t1≦255 0≦t2≦255	Generate pulse

Command	Code Description (Hex)	Function Description
GS * x y d1…d(xxyx8)	1D 2A x y d1(x x y x 8) 1≦x≦255 1≦y≦48 x x y≦1536 0≦d≦255	Define downloaded bit image
GS / m	1D 2F m 0≦m≦3 48≦m≦51	Print downloaded bit image
GS L nL nH	1D 4C nL nH 0≦nL≦255 0≦nH≦255	Set left margin
GS W nL nH	1D 57 nL nH 0≦nL≦255 0≦nH≦255	Set printing area width
ESC E n	1B 45 n 0≦n≦255	Turn emphasized mode on/off
ESC R n	1B 52 n 0≦n≦13	Select an international character set
ESC a n	1B 61 n 0≦n≦2 48≦n≦50	Select justification
ESC t n	1B 74 n 0≦n≦7 n=19	Select character code table
ESC { n	1B 7B n 0≦n≦255	Turns on/off upside-down printing mode
GS H n	1D 48 n 0≦n≦3 48≦n≦51	Select printing position for HRI characters
(1) GS V m (2) GS V m n	1D 56 m m=0,1,49 1D 56 m n m=66 0≦n≦255	Select cut mode and cut paper
GS h n	1D 68 n 1≦n≦255	Select bar code height
(1) GS k m d1…dk NUL (2) GS k m n d1…dn	1D 6B m d1…dk 00 0≦m≦6 1D 6B m n d1…dn 65≦m≦73	Print bar code
GS v 0 m xL xH yL yH d1…dk	1D 76 30 m xL xH yL yH d1…dk 0≦m≦3 48≦m≦51 0≦xL≦255 0≦xH≦255 0≦yL≦255 0≦d≦255 k=(xL+xHx256)x(yL+yHx256)	Print raster bit image
GS w n	1D 77 n 2≦n≦6	Set bar code width

PRP-080I & II COMMANDS COMPARISON

Command	Name	PRP-080I (Standard)	PRP-080II (Advanced)
HT	Horizontal tab	*	*
LF	Print and line feed	*	*
FF	Print and return to standard mode in page mode		*
CR	Print and carriage return	*	*
CAN	Cancel print data in page mode		*
DLE EOT n	Real-time status transmission		*
DLE ENQ n	Real-time request to printer		*
DLE DC4 n m t	Generate pulse at real-time		*
ESC FF	Print data in page mode		*
ESC SP n	Set right-side character spacing		*
ESC ! N	Select print mode(s)		*
ESC $ nL nH	Set absolute print position		*
ESC % n	Select/cancel user-defined character set	*	*
ESC & y c1 c2	Define user-defined characters	*	*
ESC & y c1 c2	[x1 d1···d(y X x1)]···[xk d1···d(y X xk)]	*	*
ESC * m nL nH D1···dk	Select bit-image mode	*	*
ESC - n	Turn underline mode on/off	*	*
ESC 2	Select default line spacing	*	*
ESC 3 n	Set line spacing	*	*
ESC = n	Set peripheral device	*	*
ESC ? N	Cancel user-defined characters	*	*
ESC @	Initialize printer	*	*
ESC D n1··· nk Annual	Set horizontal tab positions	*	*
ESC E n	Turn emphasized mode on/off	*	*
ESC G n	Turn double-strike mode on/off	*	*
ESC J n	Print and feed paper	*	*
ESC L	Select page mode		*
ESC M n	Select character font		*
ESC S	Select standard mode		*
ESC T n	Select print direction in page mode		*
ESC V n	Turn 90° clockwise rotation mode on/off		*
ESC W xL xH yL yH dxL dxH dyL dyH	Set printing area in page mode ESC W xL xH yL yH dxL dxH dyL dyH		*
ESC \ nL nH	Set relative print position	*	*
ESC a n	Select justification	*	*
ESC c 5 n	Enable/disable panel buttons	*	*
ESC d n	Print and feed n lines	*	*

Command	Name	PRP-080I (Standard)	PRP-080II (Advanced)
ESC p m t1 t2	General pulse	*	*
ESC { n	Turns on/off upside-down printing mode	*	*
FS p n m	Print NV bit image		*
GS ! N	Select character size		*
GS # n	Define NV bit image number		*
GS $ nL nH	Set absolute vertical print position in page mode		*
GS* x y d1… d(x X y X 8)	Define downloaded bit image GS* x y d1…d(x X y X 8)	*	*
GS / m	Print downloaded bit image	*	*
GS :	Start/end macro definition		*
GS B n	Turn white/black reverse printing mode		*
GS H n	Select printing position for HRI characters		*
GS L nL nH	Set left margin	*	*
GS P x y	Set horizontal and vertical motion units		*
GS V m / GS V m n	Select cut mode and cut paper	*	*
GS W nL nH	Set printing area width	*	*
GS \ nL nH	Set relative vertical print position in page mode		*
GS ^ r t m	Execute macro		*
GS f n	Select font for HRI characters		*
GS h n	Select barcode height		*
GS r n	Transmit status		*
GS v 0 m xL xH yL yH d1…dk	Print raster bit image GS v 0 m xL xH yL yH d1…dk		*
GS w n	Set barcode width		*
FS ! n	Set print mode(s) for Kanji characters	*	*
FS &	Select Kanji character mode		*
FS - n	Turn underline mode on/off for Kanji characters	*	*
FS .	Cancel Kanji character mode		*
FS 2 c1 c2 D1…dk	Define user-defined Kanji characters FS 2 c1 c2 d1…dk	*	*
FS S n1 n2	Set left- and right-side Kanji character spacing	*	*
FS W n	Turn quadruple-size mode on/off for Kanji characters	*	*

Command classification

Executing: Printer executes the command, which does not then affect the following data.
Setting: Printer uses flags to make settings, and those settings affect the following data.

Command classification

Executing: **Printer executes the command, which does not then affect the following data.**

Setting: **Printer use flags to make setting and those setting affect the**

Note:
Commands for International Fonts

ESC R n Select an International Character Set 〔Format〕
ASC II

ESC	R	n		
Hex	1B	52	n	
Decimal	27	82	n	

〔Range〕 $0 \leq n \leq 13$

〔Description〕 Selects an international character set n from the following table:

N	Character set
0	U.S.A.
1	Franch
2	Germany
3	U.K.
4	Denmark I
5	Sweden
6	Italy
7	Spain I
8	Japan
9	Norway
10	Denmark II
11	Spain II
12	Latin America
13	Korea

〔Default〕 n=0

ESC t n Select character code table

〔Format〕

ASC II	ESC	t	n
Hex	1B	74	n
Decimal	27	116	n

〔Range〕 0 <= n < =10, 16<= n < =20,

〔Description〕 Selects a page n from the character code table:

n	Page	Comment
0	Pc437: [USA, Standard Europe]	
1	Katakana [Japanese]	
2	PC850 [Multilingual]	
3	PC860 [Portuguese]	
4	PC863 [Canadian-French]	
5	PC865 [Nordic]	
6	West Europe	
7	Greek	
8	Hebrew	
9	PC755 [Latvian/East Europe]	
10	Iran	
16	WPC1252	
17	PC866 [Cyrillic#2]	
18	PC852 [Latin2]	
19	PC858	
20	Iran II	
	Big 5 Chinese	Optional
	GB Chinese	Optional
	Korean	Optional
	Japanese Kanji (JIS)	Optional

〔Default〕 n=0

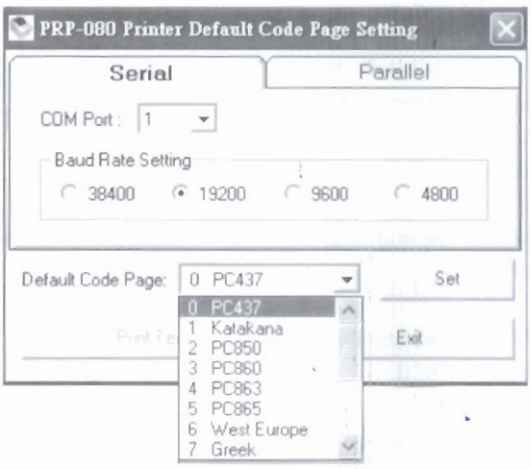
Character code can also be selected by utility program.

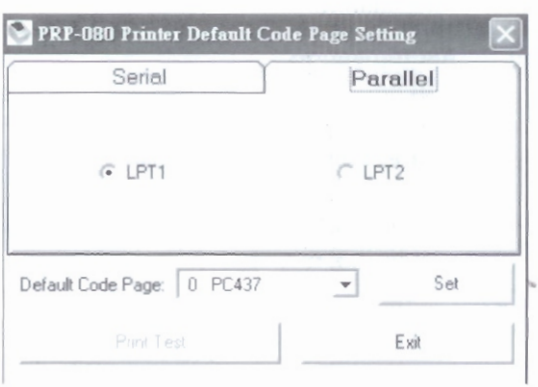
1. To install the PRP-080 Default Code Page Setting utility, please insert the bundled CD disk into the CD-ROM drive.

2. In the CD-Rom menu, please go to Receipt Printer > PRP-080 > Code Page and double click the setup.exe file to begin the installation process and follow the installation instructions.

3. After installation is done, go to Program Files > CodePageSet > CodePageSet to start the utility.

4. For Serial interface connection, please select the proper COM port and baud rate which matches the current setting of the printer. For Parallel interface connection, select the proper LPT ports.


PRP-080 Printer Default Code Page Setting
Serial
Parallel
COM Port :
1
Baud Rate Setting
38400
19200
9600
4800
Default Code Page:
0 PC437
Set
0 PC437
1 Katakana
2 PC850
3 PC860
4 PC863
5 PC865
6 West Europe
7 Greek
Exit


PRP-080 Printer Default Code Page Setting
Serial
Parallel
LPT1
LPT2
Default Code Page:
0 PC437
Set
Print Test
Exit

Optional multilingual character model supports printing with one of the following characters:

a. B - Traditional Chinese (Big 5)

b. G - Simplify Chinese (GB)

c. K - Korean

d. J- Japanese Kanji (JIS)

To enable/disable the multilingual character code use the following commands: (*)

FS "&" Select Multilingual Character Mode ON

[Format]	ASCII	FS	&
	Hex	1C	26
	Decimal	28	38

[Description] Enable multilingual character mode

FS "." Select Multilingual Character Mode OFF

[Format]	ASCII	FS	.
	Hex	1C	2E
	Decimal	28	46

[Description] Disable multilingual character mode

(*)Note: This command enable/disable the specific language according to the model (B, G, K or J)